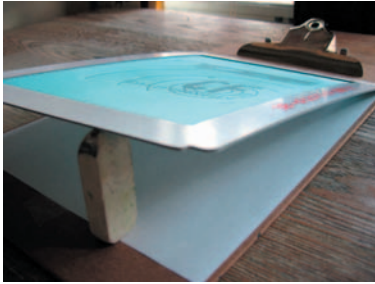


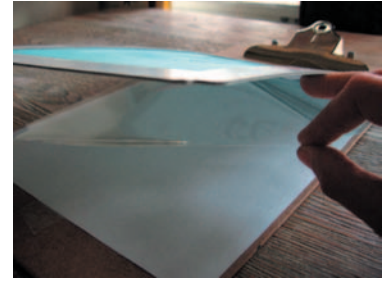
INSTRUCTIONS FOR SQUEEGEE PRINTING WITH REGISTRATION AND PRINT GOCCO SCREENS



Step 1: Expose screen on Gocco Unit and put away your Print Gocco. Pull the clear film off your screen and save for registration. Tape all the way along the top edge of screen, keeping the side you will ink up, to a clipboard or table. In the photo above, the tape runs left to right just below where you see the clip. This keeps the screen in a fixed spot on your print surface. Tape some paper to the surface of your clipboard/table to keep it clean. Use an eraser or other small block to prop up your screen.

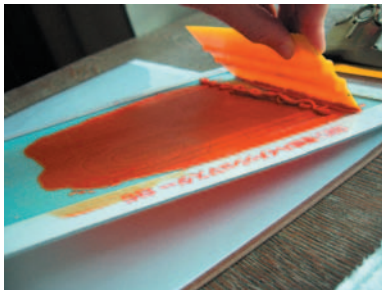


Step 2: Take your clear film and tape along one left, right or bottom edge so that you can flip it easily in and out from under your screen. The film is taped on the left edge in the photo above. This becomes your registration guide.

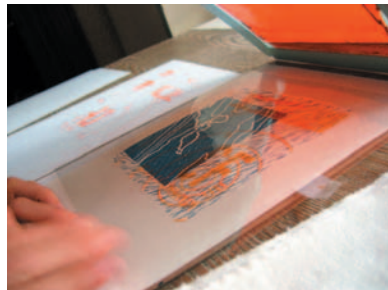


Step 3: Pull registration film flat and tight then tape it down to your board/table surface. You can now print onto the film.

Note: If you haven't used a squeegee before you might want to practice a few times on some waste paper before printing the registration film. It may take a few pulls to figure out what amounts of ink and pressure will give a nice even print. Also, you could do a few pulls onto the stuck piece of paper you are left with when you image your screen. This is helpful because when you pull the paper off you will see if you have complete ink coverage.



Step 4: Create a thick band of ink along the top edge of your screen, keeping the screen up on the block. Take block out and pull ink with squeegee and firm pressure to other end of screen printing thus printing the image on the registration film (notice angle of squeegee in photo above). Put the screen up on the block, lift your squeegee with extra ink attached back up to the top of the screen and either add another line of ink or scrape the ink from the squeegee. If your registration film is stuck to the back of your screen gently pull it back down and retape into place.



Step 5: Now you can slide your print paper under the registration film and line up your print. When the paper is where you want it flip the registration film to the side. Have some paper there so ink doesn't transfer to board/table. Put your screen down and squeegee your print. Pull out your print, flip the registration film back under the screen and continue by lining up the next print. In the photo above you can see the orange ink printed on the registration film, the blue ink, which was previously printed, is being lined up under the orange.